

Work Order ID 101210

Monday, May 06, 2013 10:19:01 AM

101210Ship tomorrow
Page 1

Item ID: D3985-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Headset Holder

Start Date: 5/6/2013 Start Qty: 10.00

10

Cust Item ID:

Required Date: 5/7/2013 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals:

Process Plan: MF

Date: 13-5-6

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3985

A

100

0.00

100

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3985

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

DAS
05
8-89

13.05.06

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

DAS
05
8-89

13.05.06

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Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

DAS
27
BS 6

10

130

0.00

130

Brake NC

Memo

0.00

Brake NC

1- Bend as per dwg

10

88
13/05/07

140

QC6- Inspect dimensions to drawing

0.00

140

QC

Memo

0.00

Quality Control

DAS
27
BS 7

10

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Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

150

Identify as per dwg & Stock Location

0.00

150

Packaging

Memo

0.00

Packaging

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

10x

SP
13-5-7

MCS 13-05-07

MF
13-5-7

Picklist Print

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Page 1

Work Order ID: 101210

Parent Item: D3985-1

Parent Item Name: Headset Holder

Start Date: 5/6/2013

Required Date: 5/7/2013

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.125 6061-T6 .125 Sheet		Purchased	No			100	sf	188,6062	0.058	<u>0.6105263</u>			

W 13.05.06

Location

Loc Qty

Loc Code

MAT021

188.6061578

121473

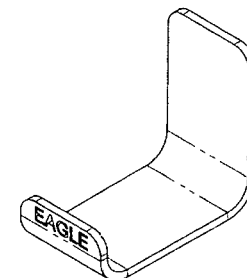
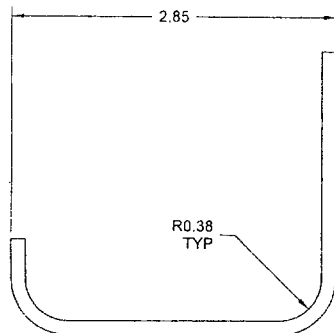
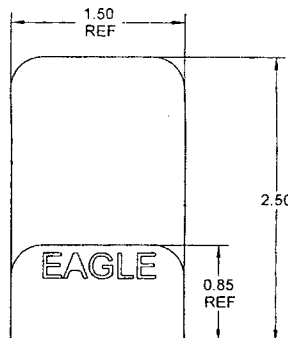
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123279

72.89

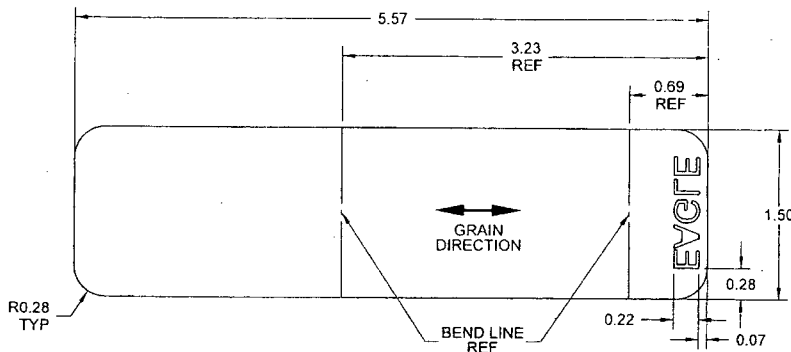
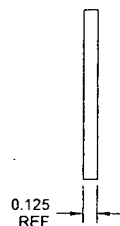
125257

114.8



10/200

D3985-1 HEADSET HOLDER
MADE FROM D3985-1F



D3985-1F HEADSET HOLDER FLAT PATTERN

RELEASED
09/08/24

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.125 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
- 2) FINISH: N/A
- 3) UNITS: INCHES UNLESS OTHERWISE NOTED
- 4) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 5) IDENTIFICATION: N/A
- 6) WEIGHT: 0.10 lbs

REV.	NEW ISSUE	DESCRIPTION	BY	DATE
DESIGN				
DRAWN				
CHECKED	ASS			
MFG. APPR.				
APPROVED				
DE APPR.	N/A			
DATE	09.08.24			

EAGLE COPTERS MAINTENANCE CALGARY, ALBERTA, CANADA	REV. A
DRAWING NO. D3985	SHEET 1 OF 1
TITLE HEADSET HOLDER	SCALE NTS
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